

Recent Progress in Controlling Single Surface Thin Shell Apertures

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- Motivation
 - Gossamer/membrane structure potential
 - Advantages of single surface shells
 - New actuation approached needed though
- Design code overview
- Example applications of code to actuation studies
 - Single to multiple arbitrary actuation region combinations
 - Commanding zernike modes
 - Actuation approach comparison
 - Actuation region quantity trades
- Conclusions/Acknowledgements

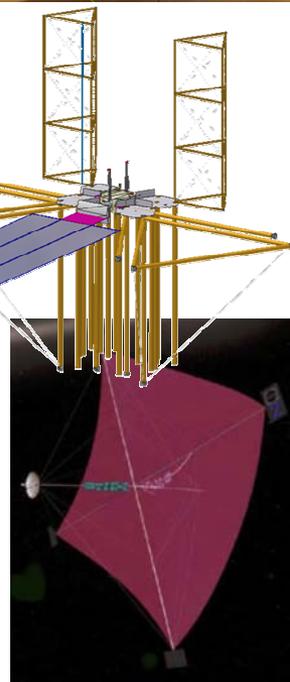
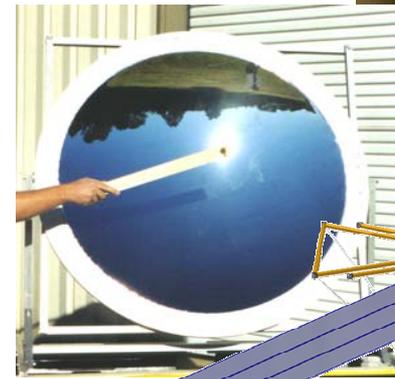
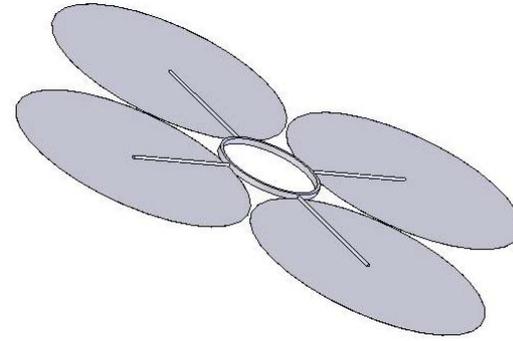
Mevicon Inc. Quick Intro to Mevicon Inc.

- Technical Focus Areas

- Membrane
- Vibration
- Characterization
- Control

- Application Focus Areas

- Precision Surfaces/Apertures
- Solar Concentrators
- Solar Sails
- Deployable Structures (DSX/PowerSail)



Ongoing Trends in Optics Primary Apertures

- Historically, trends in desired scientific return versus mission cost and packaging constraints, are driving space optics designs to packagable, lower areal density primaries
- Gossamer or membrane structures such as
 - Pressurized lenticulars
 - Systems of tensioned flats approximating a curve
 - Tensioned singly curved troughs,
 - . . .offer strong advantages in realizing large deployable apertures with projected extremely low areal densities
- Challenges remain though
 - Reaction structures required
 - Downstream correction/clean up often baselined
- However, over the last few years a variety of approaches to realize, self supporting optical or near optical grade single surface doubly curved thin film shells have been demonstrated:
 - UAT, SRS, JPL, AFRL, ISAS, . . .

Single Surface Shells

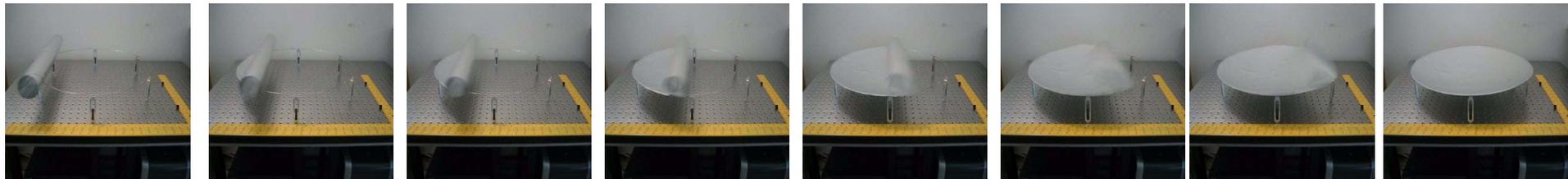
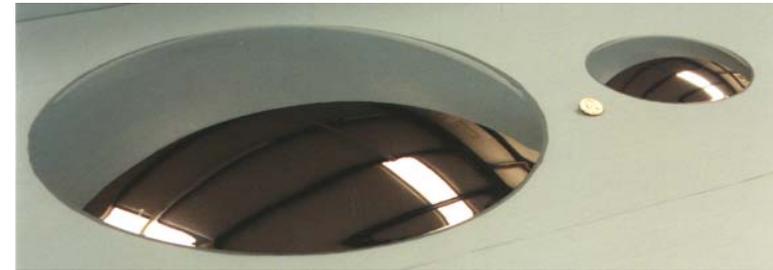
- **Advantages for Optics**

- “Easy” to make deep
- Single surface
 - No diffraction due to segment edges, etc.
 - No potential scatter from passing through canopies)



- **Advantages for Space**

- Very lightweight (80g/m^2 or better)
- Self supporting (in 1-G)
- Dynamically stiff
- Compact stowage approaches
 - No folding needed
 - No discrete hinge mechanisms
- Self rigidizing
- Deterministic self deployment process

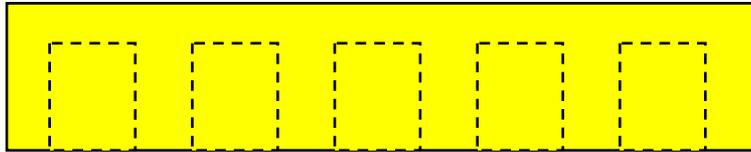


Ongoing Trends in Optics Primary Apertures

- Extending traditional terrestrial or deformable optics approach (i.e. bed of normal actuators and reaction structure) is Limited in the Extreme
 - **Challenge #1:** As reflector substrate grows thinner, individual actuator influence function areal authority diminishes (i.e. dimpling or pin cushion effect)
 - More actuators required
 - Architecture robustness dwindles (especially for stiff mounts)
 - **Challenge #2:** Reaction structure also required
 - **Challenge #3:** Both # of actuators and reaction structure size (and hence non reflective mass) scale at least a D^2 phenomena
 - Note: General trends hold true for Contactive (PZT/PMN Stack, . . .) and Non-Contactive (electrostatic, electromagnetic, . . .)
- Tools to efficiently evaluate and perform trades on alternatives actuation approaches are needed

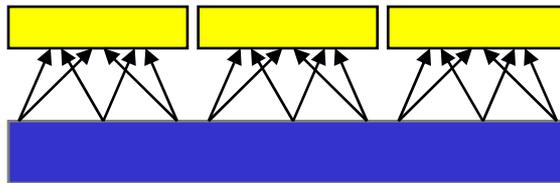
Primary Mirror Evolution

Lightweighted Monolithic (Palomar, LBT, HST)



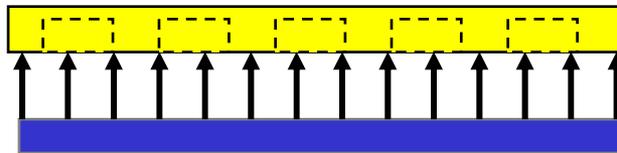
0 to 8 m dia.
~250+ Kg/m²

Segmented (Keck, ...)



6 to 10+ m dia.
~ 150+ Kg/m²

Powered Lightweighted Mirror (ESO VLT, AMSD SOA)



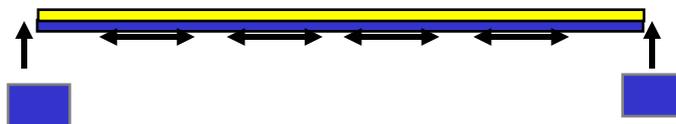
0 to 2 m dia
~ 25+ Kg/m²
(1/2 mass is actuators and reaction structure)



Lightweighted Glass SOA

Smart Monolithic Mirror (Future)

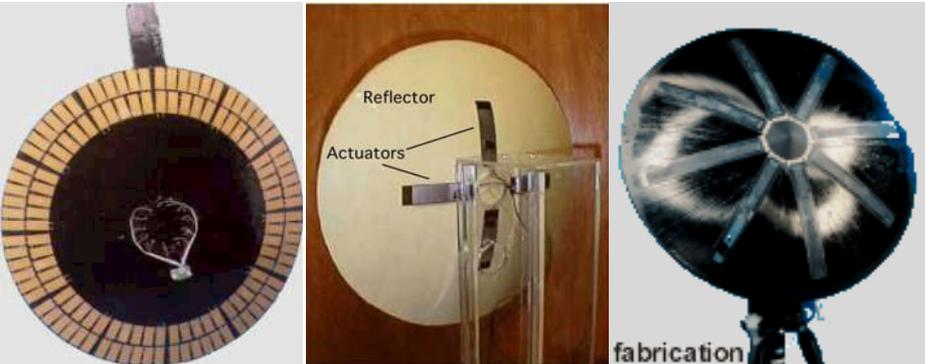
10m+ diameter
1.5 Kg/m²



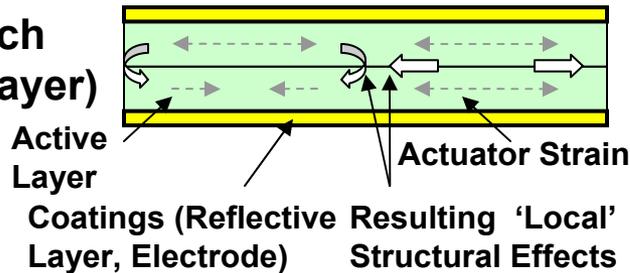
Would Drop Hubble Primary from ~2000 lb to ~15lb (or 27m)

Thin Film Shell Potential Control Strategies

Embedded Shape Control



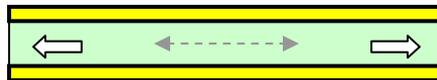
Bimorph Approach (Double Active Layer)



Unimorph Approach (1 Active Layer, offset from neutral axis)

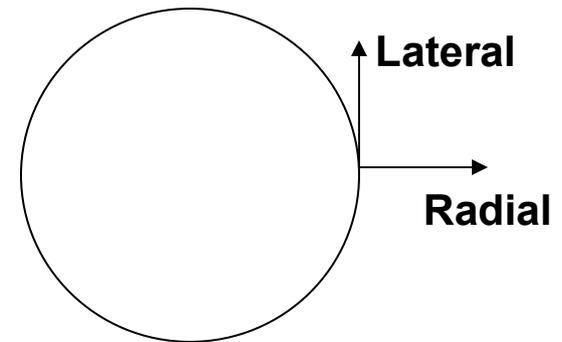
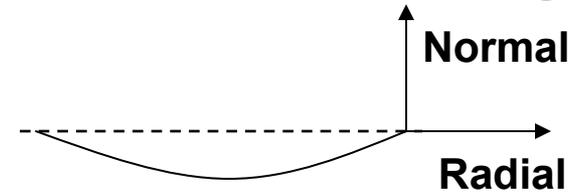


Pure In-Plane Force (Balanced Coatings)

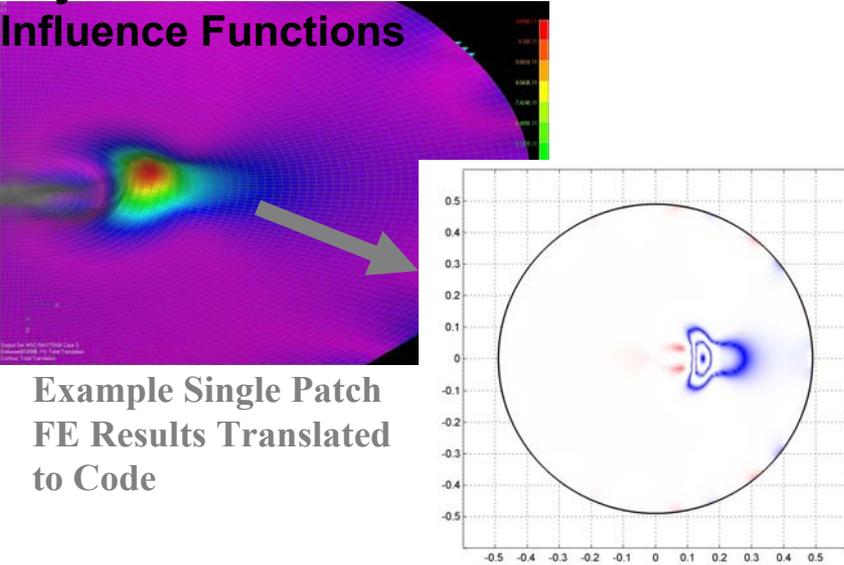


Boundary Control

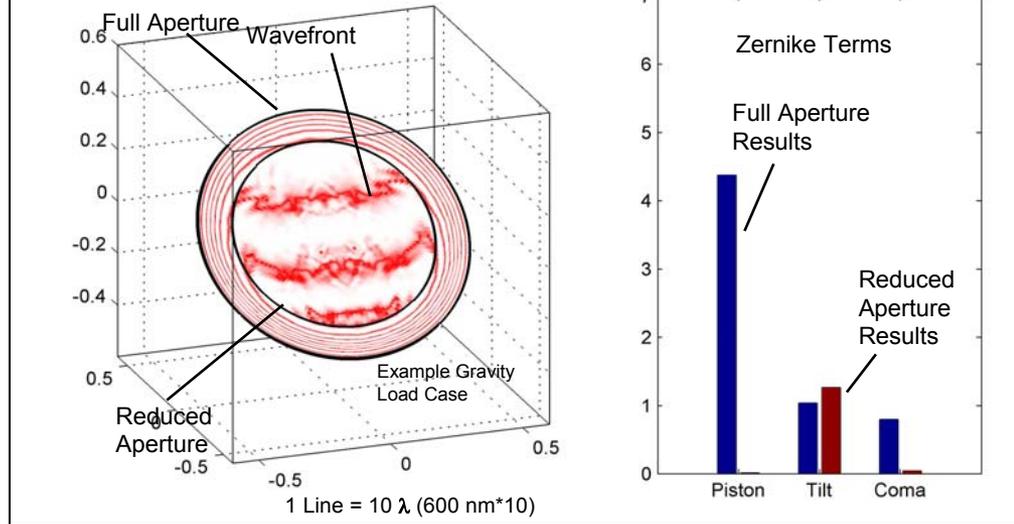
- Wide range of actuation options available.
- Proper choice is application specific and driven by mix of performance and cost targets



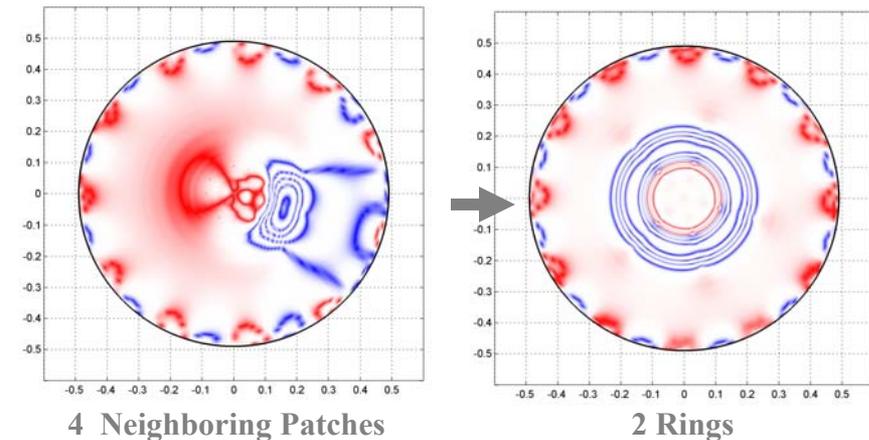
Physics Driven Actuator Influence Functions



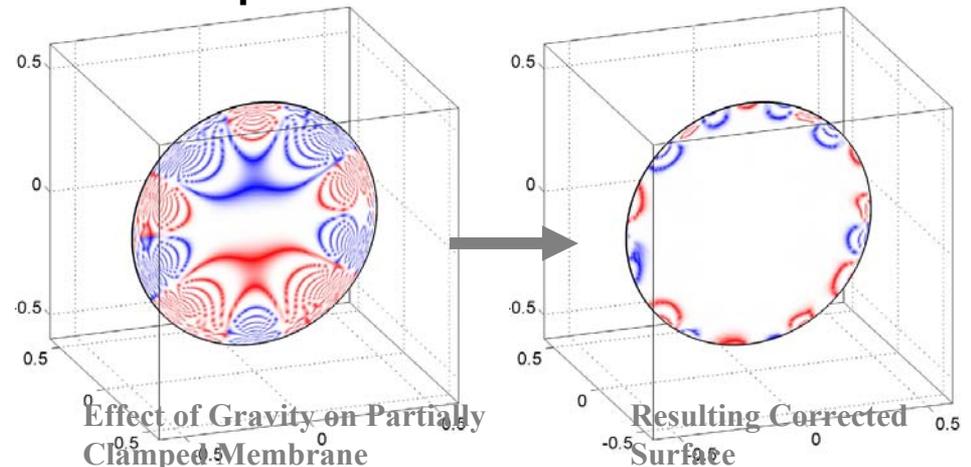
Older Analysis View



Study of Arbitrary Combinations of Actuation Approaches

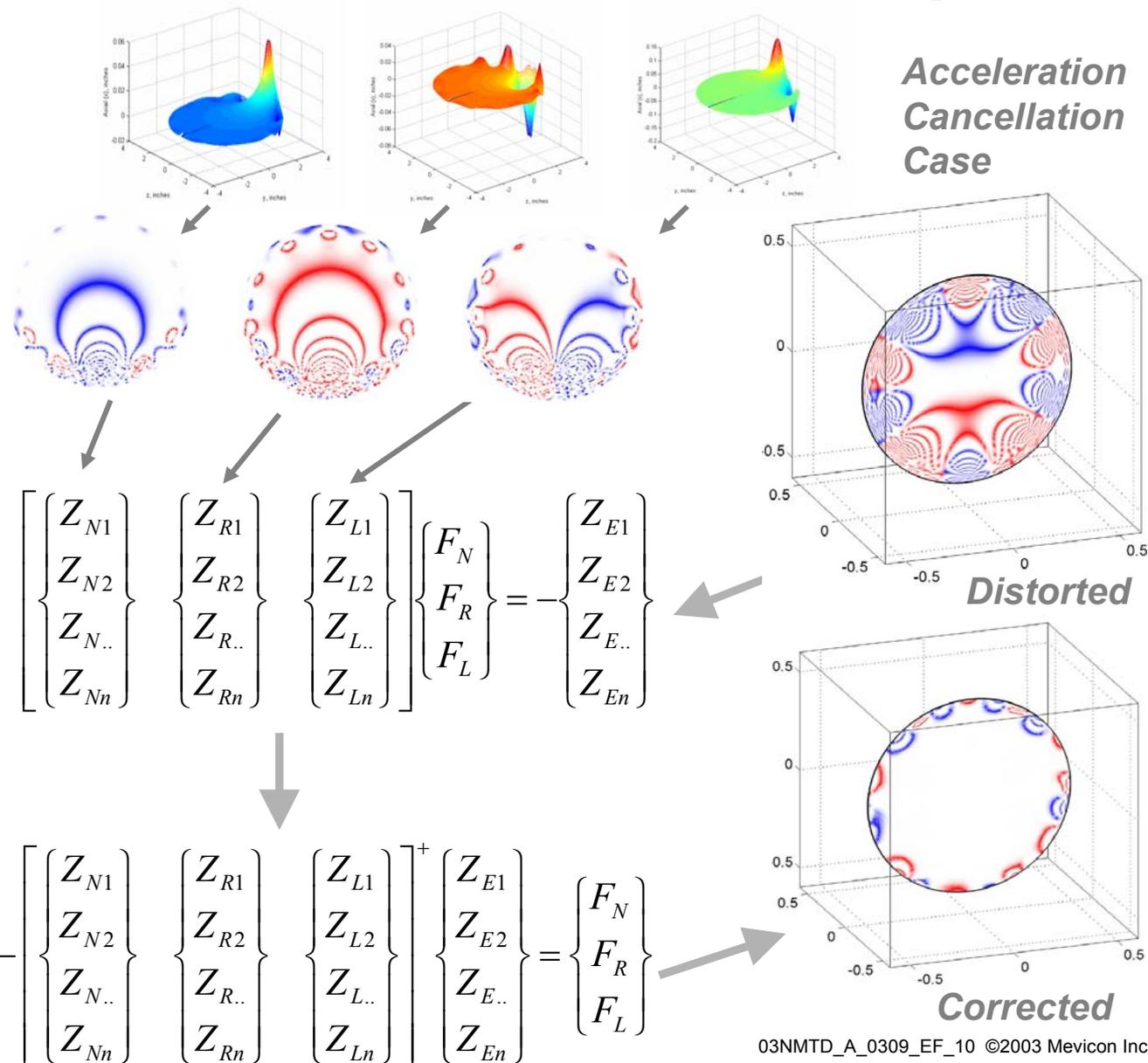


Automated Calculation of Actuator Prescriptions to Cancel Disturbances



Calculated in Reduced Order “Zernike Space”

- Start with limited # of physics based model large dof inputs
- Actuator and uncorrected wavefronts filtered into Zernike terms
- Resulting actuator vectors assembled into an influence matrix
- Solving matrices with pseudo-inverse yields optimal (in LMS sense) actuator prescription



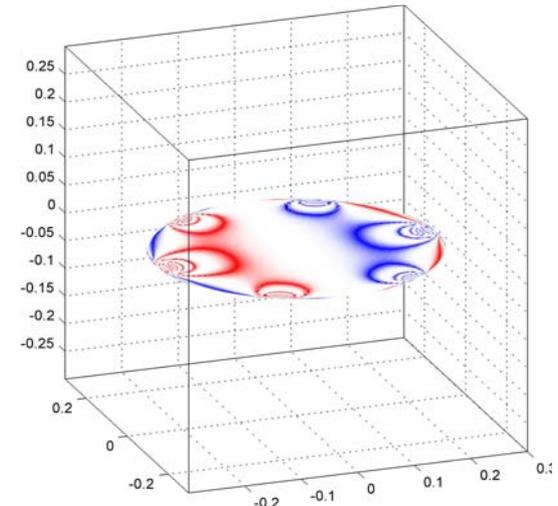
Design, Trade Studies, and Visualization

Trade Study Tool

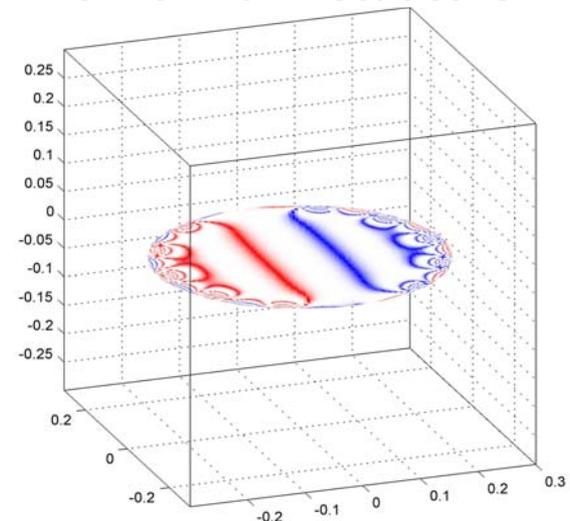
- Compare different actuation approaches (global, boundary)
- # of actuators
- Trends versus aperture parameters
 - Diameter
 - F#
- Actuator architecture robustness

Design/Concept Evaluation Method

- Top Down: For given level of disturbances can predict required actuation authority
- Bottom Up: For given level of actuation authority, can predict achievable disturbance rejection



6 Normal Actuators

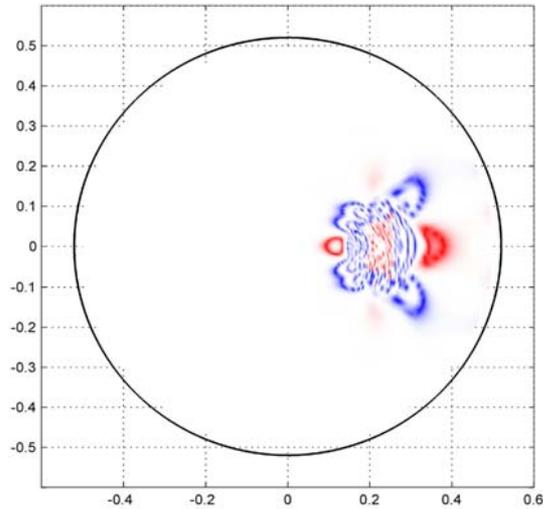


12 Normal Actuators

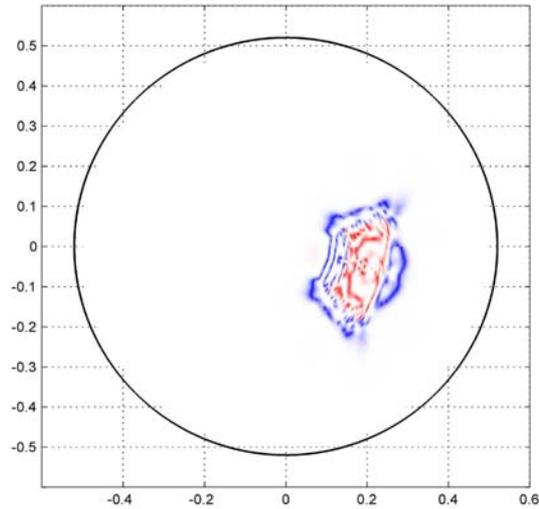
Global Actuation Type (Trade Study)

Moments

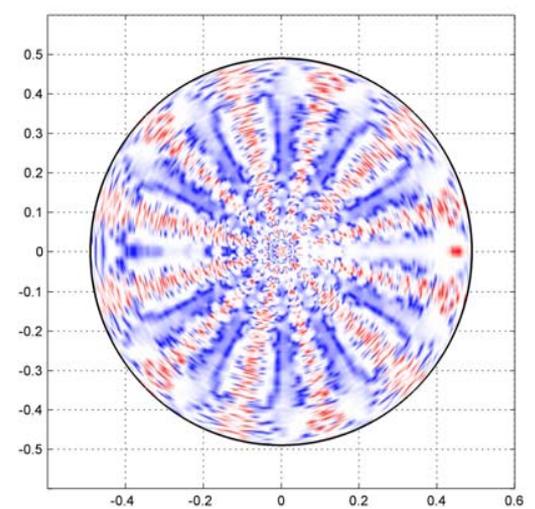
1 Patch Case



4 Patch Case

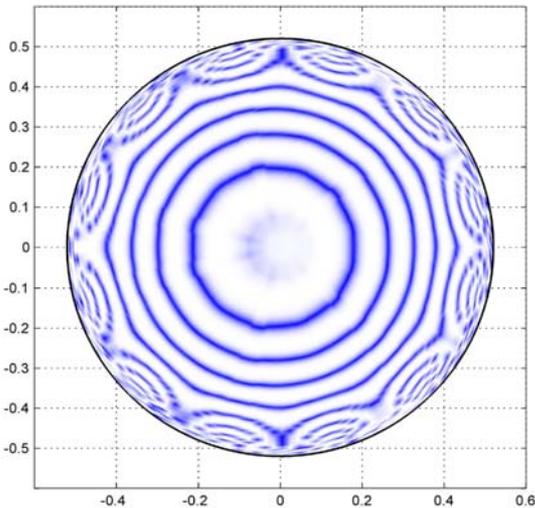
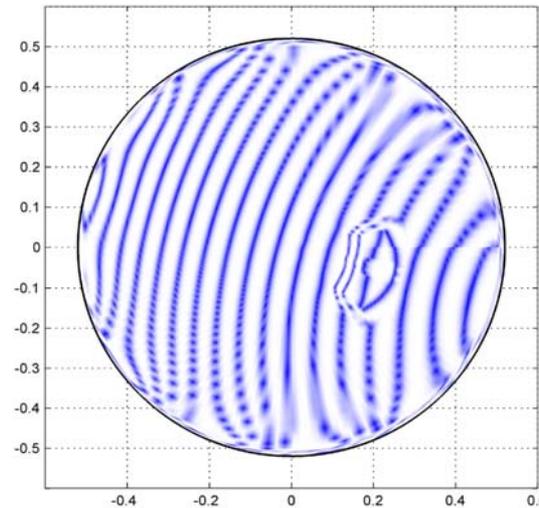
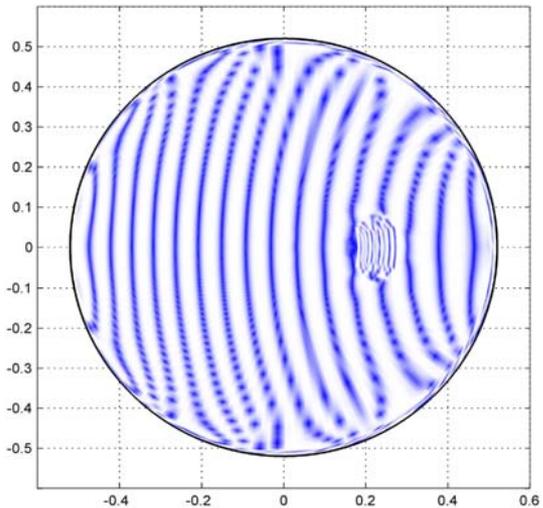


All On Case



In-Plane

Force



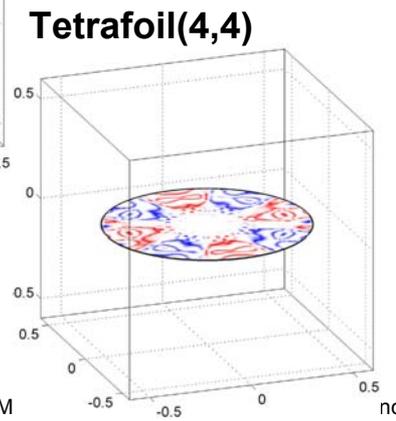
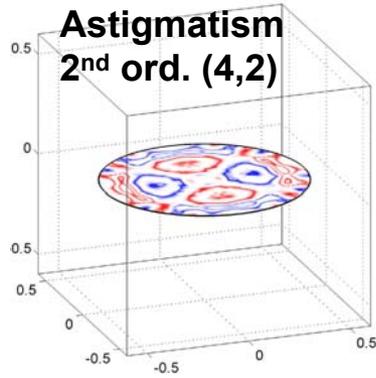
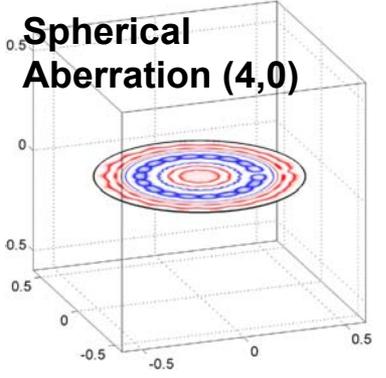
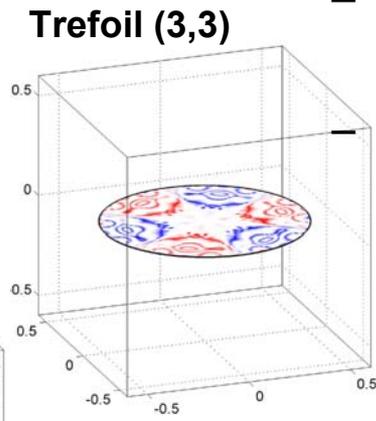
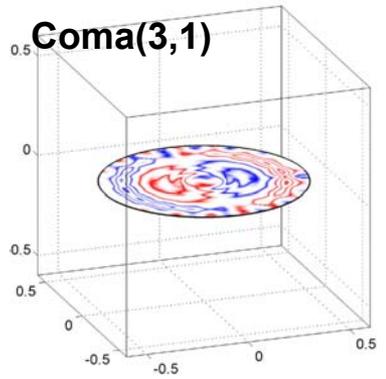
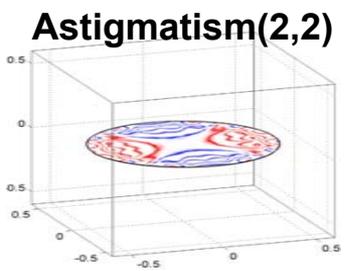
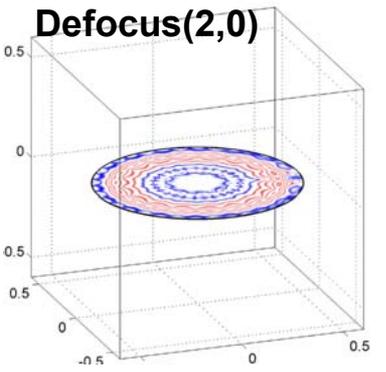
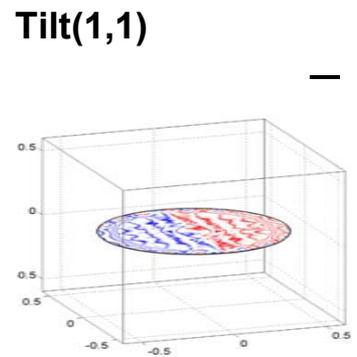
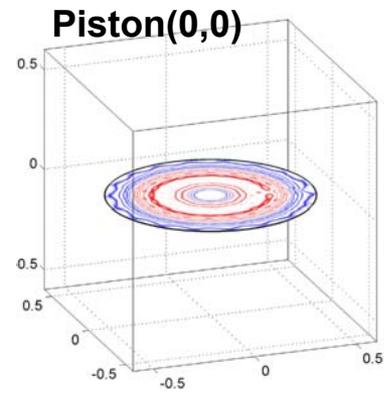
Zernike Mode Actuation Trade Studies

Conclusions

- Good authority over higher order modes (i.e. those with center motion)
- Some authority over symmetric ($n=m$) modes

Assumptions

- 15 radial patch areas
- 18 x 20 degree arcs
- In-plane force mode
- Inner and outer 3 patch regions not used
- Fitted over 80% radius



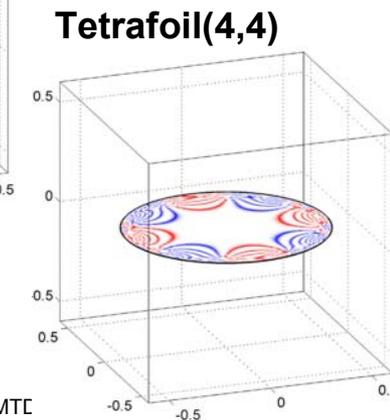
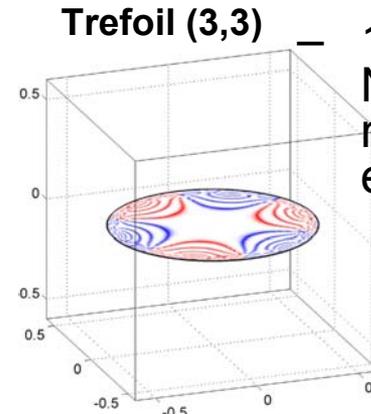
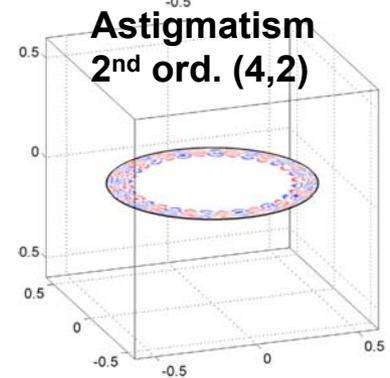
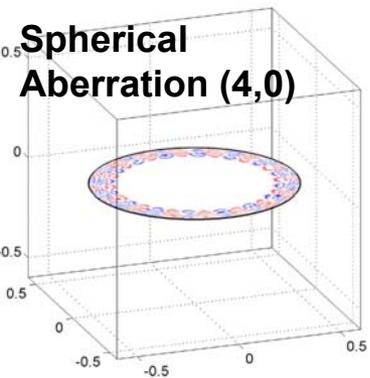
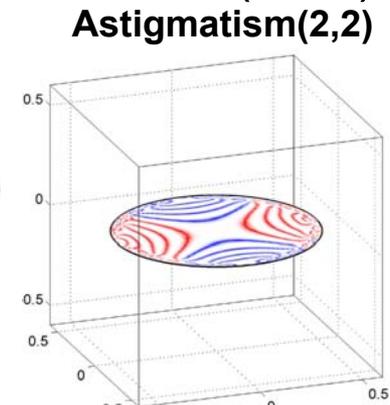
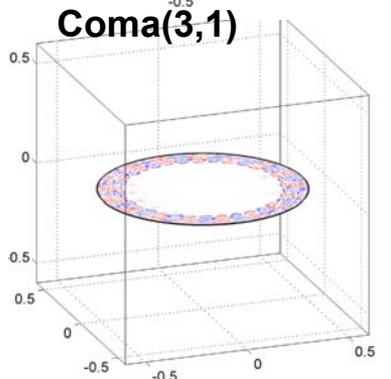
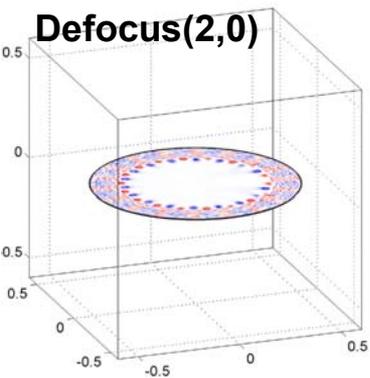
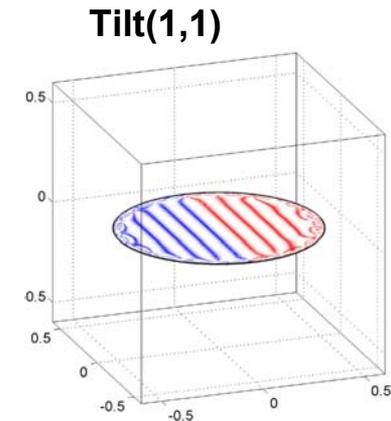
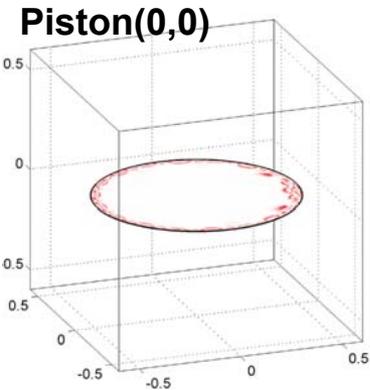
Mevicon Inc. Boundary Control Actuation Effectiveness by Zernike Mode

Conclusions

- Symmetric ($n=m$) modes 'easy' with BC,
- Controllable order limited to # Actuators/2, 3 is better
- Center actuation or could improve higher order modes ($m < n$)

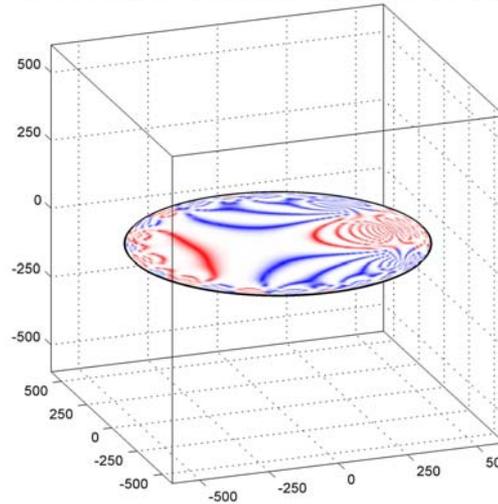
Model Assumptions

- 1m membrane clamped at 18 x 3 deg wide locations
- 18 x Radial, Normal and moment actuators enabled

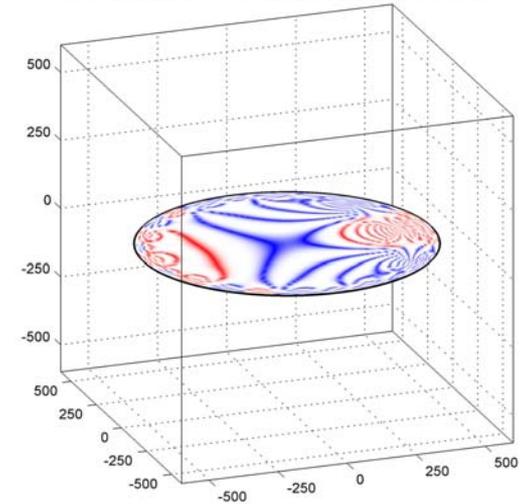


- Preliminary results show that geometric non-linearities are relatively benign
- Geometric and material non-linearities can be captured in physics based models of AIF's and disturbances
- Note: After initial shape capture and phasing, most operations around that point are likely small displacement (i.e. linear) in nature

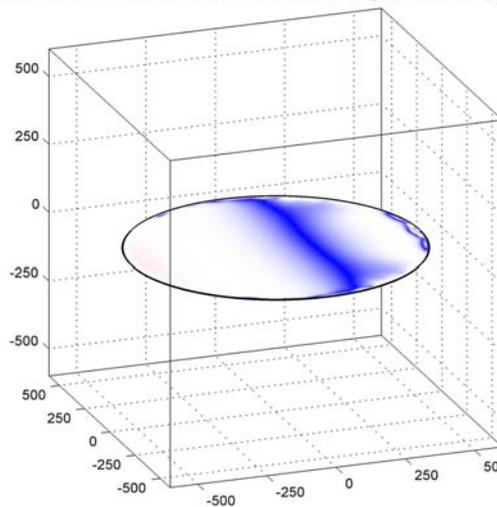
Nonlinear Analysis for 0.05 mm Displacement ($n\lambda = 10$)



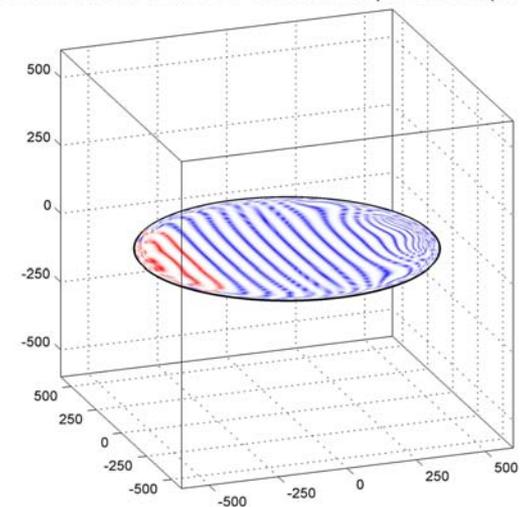
Nonlinear Analysis for 0.52 mm Displacement ($n\lambda = 100$)



Wavefront Difference for 0.05 mm Displacement ($n\lambda = 1$)



Wavefront Difference for 0.52 mm Displacement ($n\lambda = 10$)



- Major topics discussed
 - Motivation for research: Confluence of
 - Historical optical aperture design trends
 - Recent advances in available membrane materials/structures
 - Knowledge of active control approaches
 - Reviewed general principal/approach for design code
 - Provided representative trade study results of use of code
 - Global shape control
 - Boundary control
- Key Results
 - Global shape control appears worthy of additional study for maintaining membrane aperture shape prescriptions, but material development issues will likely drive work in the short term
 - Boundary control is also promising but as studied lacks authority over non-symmetric Zernike terms, therefore currently limiting its use as a full figure control approach
 - Robust flexible design methodology exists to rapidly evaluate alternatives design approaches/concepts

Acknowledgements

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Control of Single Surface Thin Shell Control

- “Boundary Actuation Shape Control Strategies For Thin Film Single Surface Shells”, 2004, Abstract Submitted to 5th Gossamer Spacecraft Forum, Palm Spring, California, April, 2004.
- “Approach for Efficiently Evaluating Internally Reacted Global Shape Control Actuation Strategies for Apertures”, 2003, Paper # AIAA-2003-1738, 4th Gossamer Spacecraft Forum, Norfolk, Virginia, April 8-10.
- “Actively Controlled Thin-Skin Space Optics”, 2003, Paper # 5054-31, SPIE 10th Annual International Symposium on Smart Structures and Materials, Conference 5054: Industrial and Commercial Applications of Smart Structure Technology, San Diego, March 3-5.
- “Membrane Optical Systems for Space-Based Surveillance”, *2002 AMOS Tech Conference*, Maui, 9/ 02
- “Smart Actuation for Membrane Optical Systems”, *2002 National Space and Missile Materials Symposium*, Colorado Springs, CO, June

Dynamics of Single Surface Thin Shells

- “Experimentally Characterizing the Dynamics of 0.5m+ Diameter Doubly Curved Shells Made From Thin Films”, 2003, Paper# AIAA-2003-1831, 4th Gossamer Spacecraft Forum, Norfolk, Virginia, April 8-10.
- “Modeling the Dynamics of Large Diameter Doubly Curved Shells Made from Thin-Films”, 2003, Paper # AIAA_2003-8018, 4th Gossamer Spacecraft Forum, Norfolk, VA, April
- “Experimental Issues that Impact In-Vacuum Dynamic Characterization of Thin Film Membranes”, 2003, Paper # AIAA-2003-1743, 4th Gossamer Spacecraft Forum, Norfolk, Virginia, April 8-10.
- “Dynamic Behavior of Thin Film Membrane Strips”, 2002, Paper # AIAA-2002-1378, AIAA 3rd Gossamer Spacecraft Forum, Denver, Colorado, April 22-25.
- “Characterization, Prediction, and Improvement of Stretched Flat Hexagonal Gossamer Membranes Dynamic Response”, 2001, Paper # AIAA-2001-1410, AIAA 2nd Gossamer Spacecraft Forum, Seattle Washington, April 16-19.